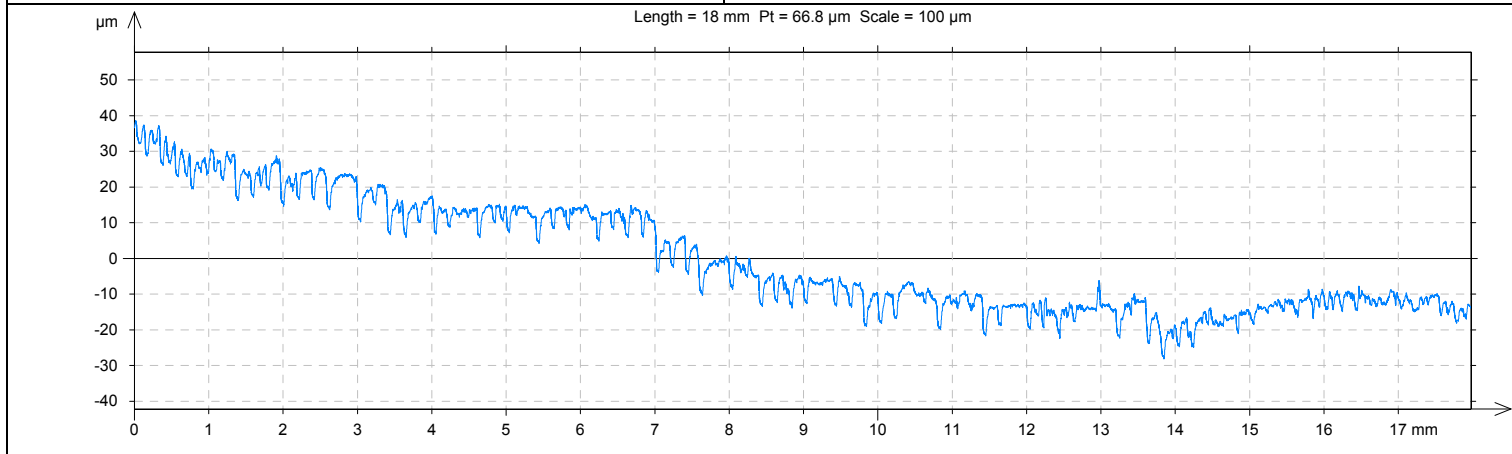
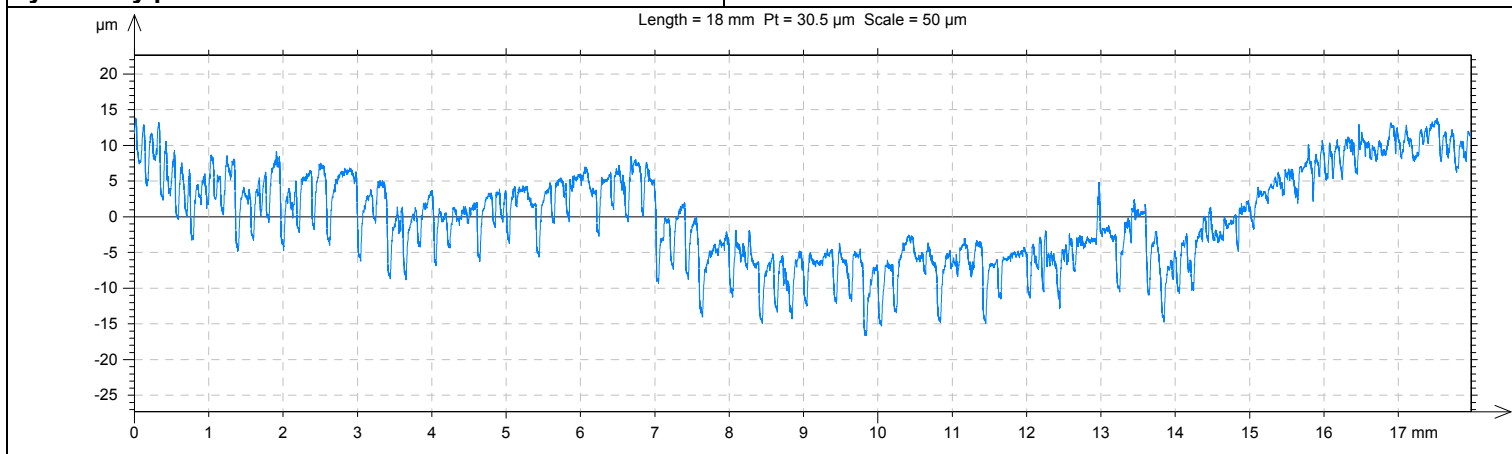


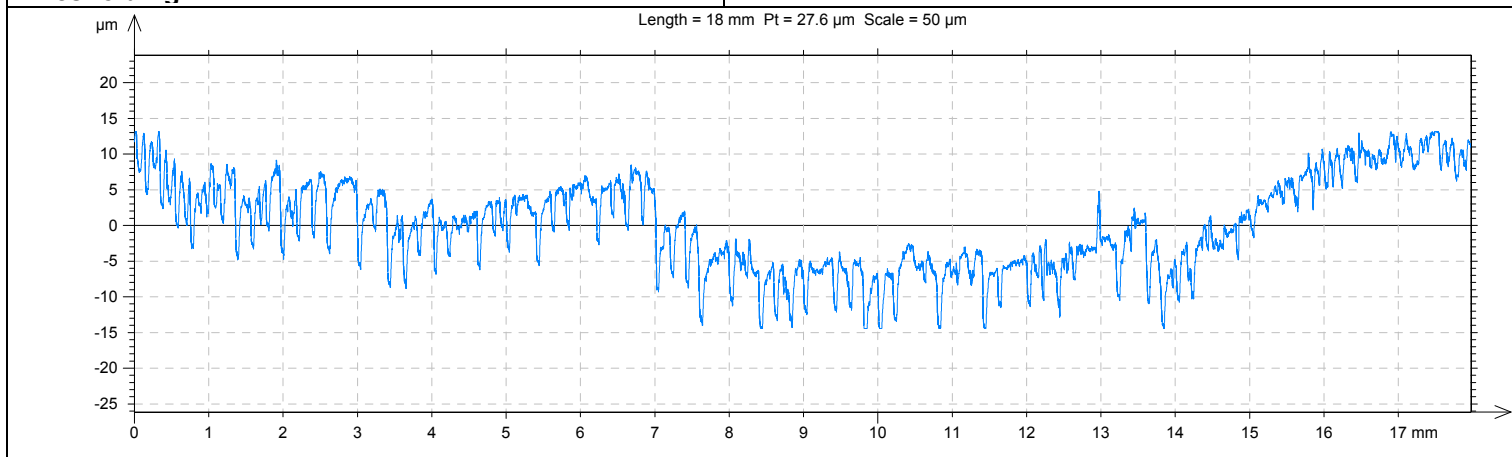
Změřený profil



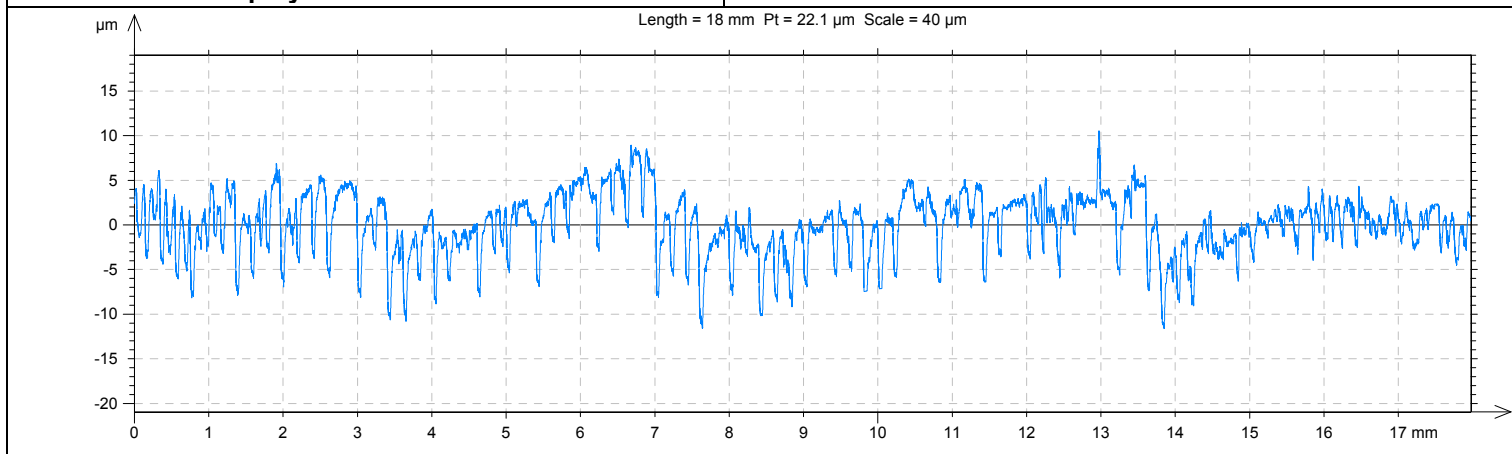
Vyrovnaný profil



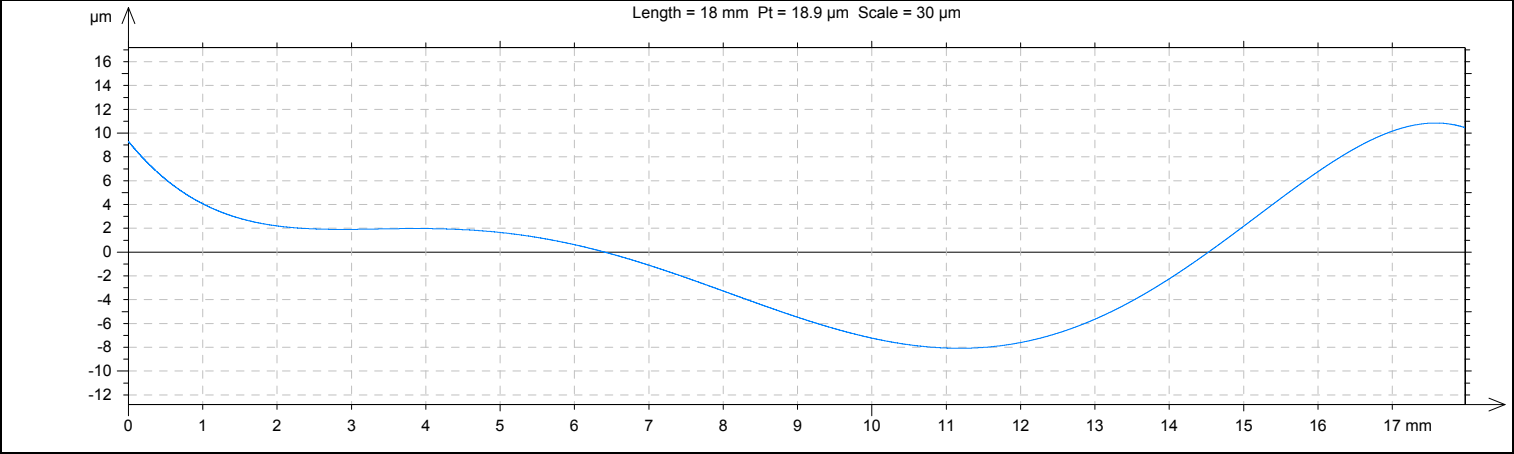
Thresholding



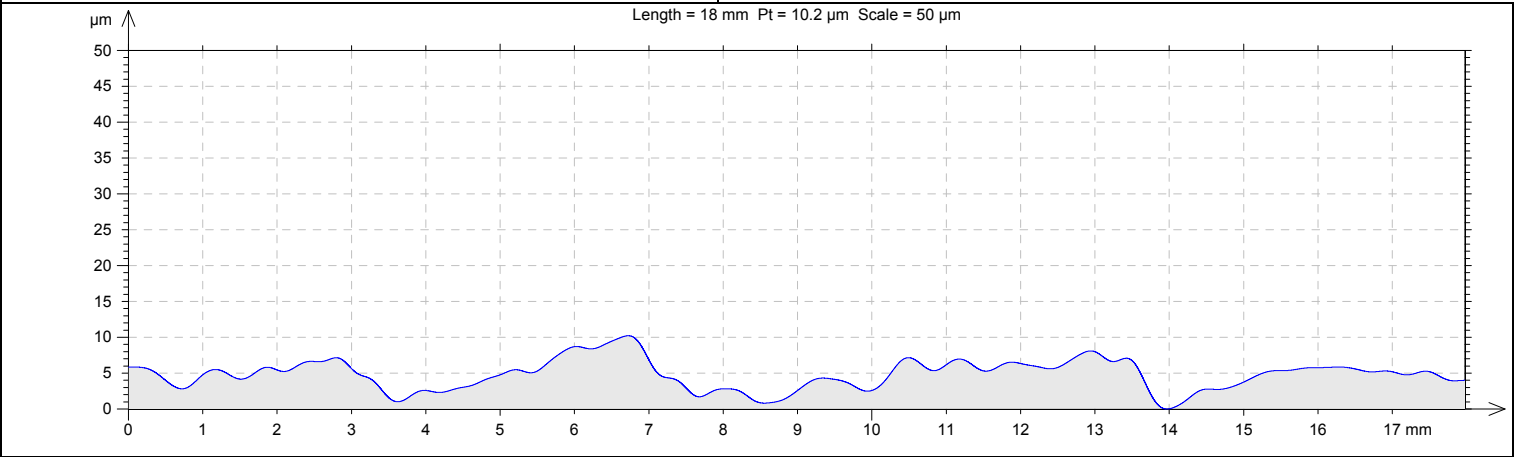
Odstranění tvaru - polynomem 5. řádu



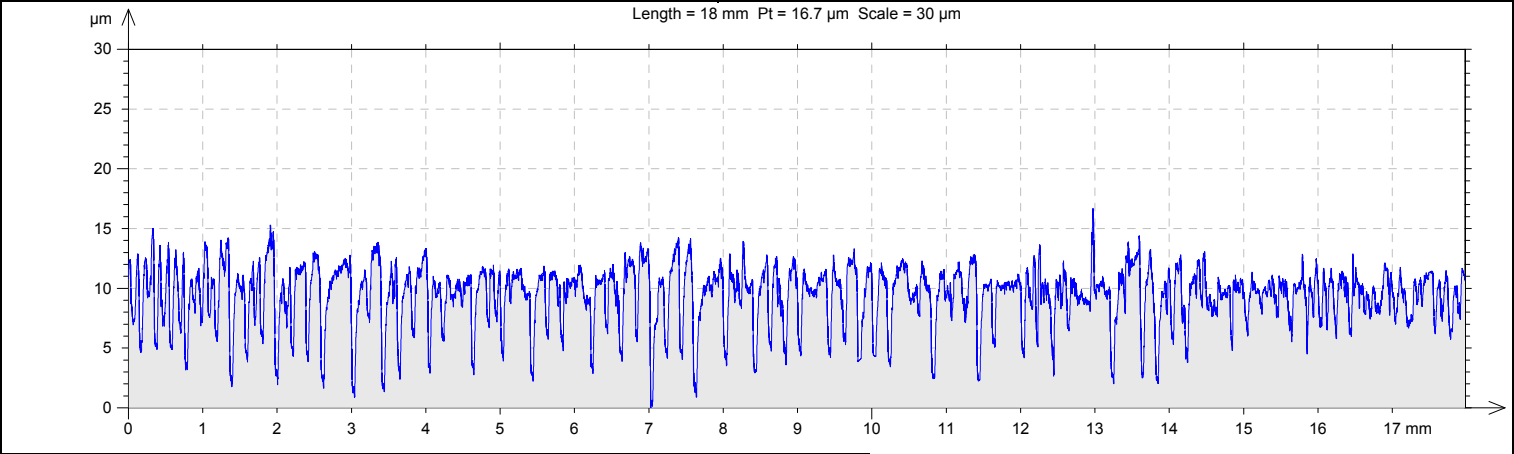
Samotný tvar



Vlnitost povrchu - Gauss, cut-off 0,8 mm_celá díra



Drsnost povrchu - Gauss, cut-off 0,8 mm_celá díra



Parameters calculated on the profile dira 5A_2 > ... >
Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

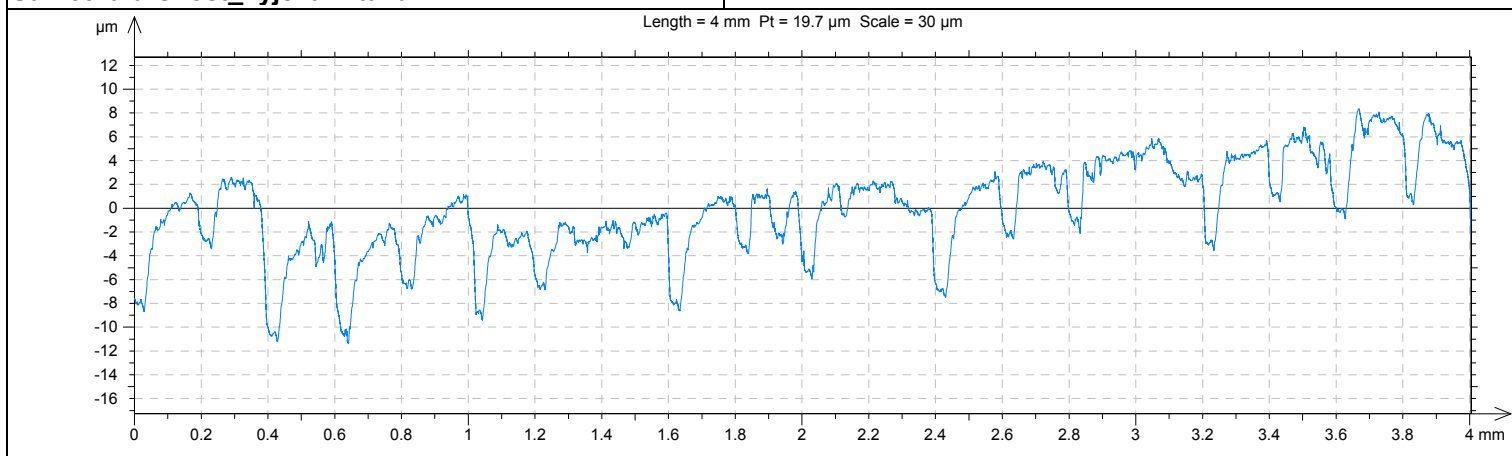
Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 1.88 μm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 10.3 μm
Rz: Maximum Height of roughness profile.
RSm = 0.15 mm
RSm: Mean Width of the roughness profile elements.

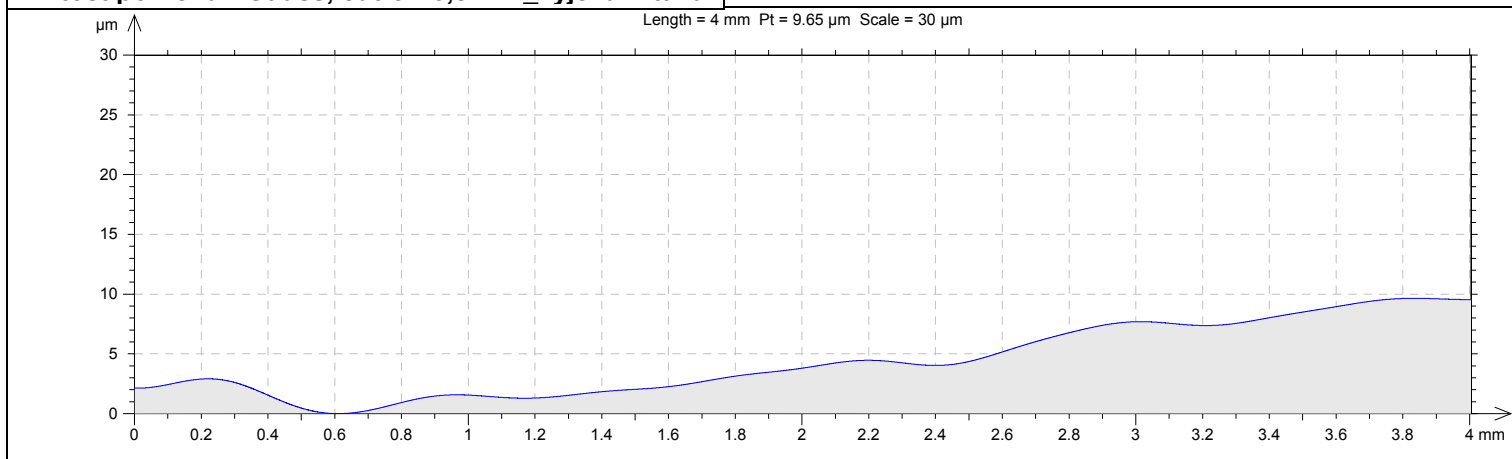
Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.234 μm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 0.859 μm
Wz: Maximum Height of waviness profile.
WSm = 0.797 mm
WSm: Mean Width of the waviness profile elements.

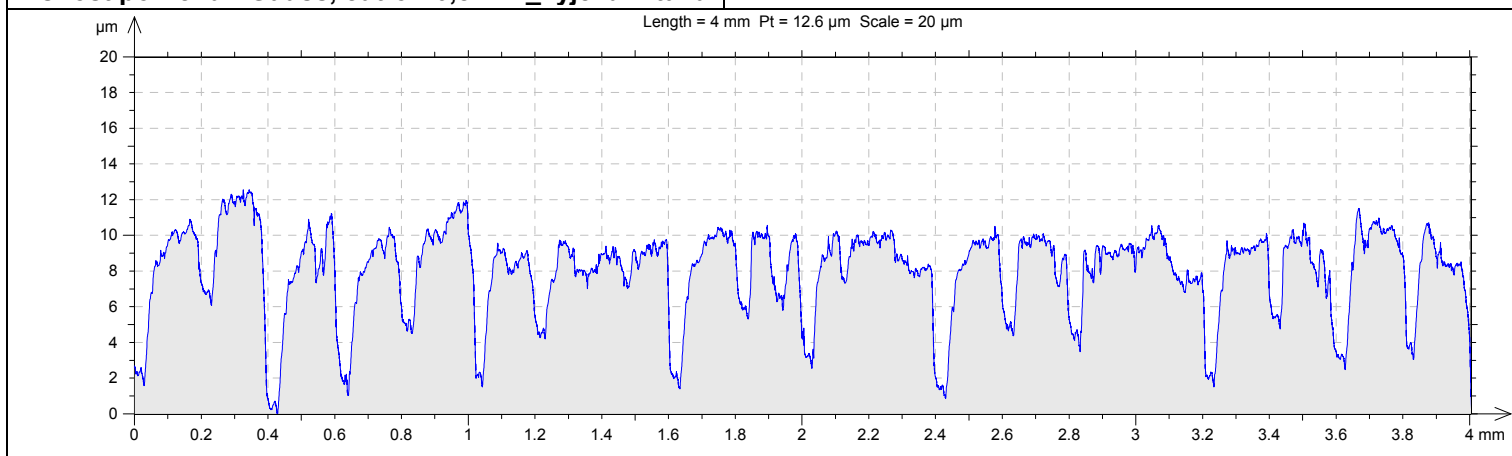
Samotná drsnost_výjezd vrtáku



Vlnitost povrchu - Gauss, cut-off 0,8 mm_výjezd vrtáku



Drsnost povrchu - Gauss, cut-off 0,8 mm_výjezd vrtáku



Parametry drsnosti_výjezd vrtáku

Parameters calculated on the profile dira 5A_2
> ... > Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

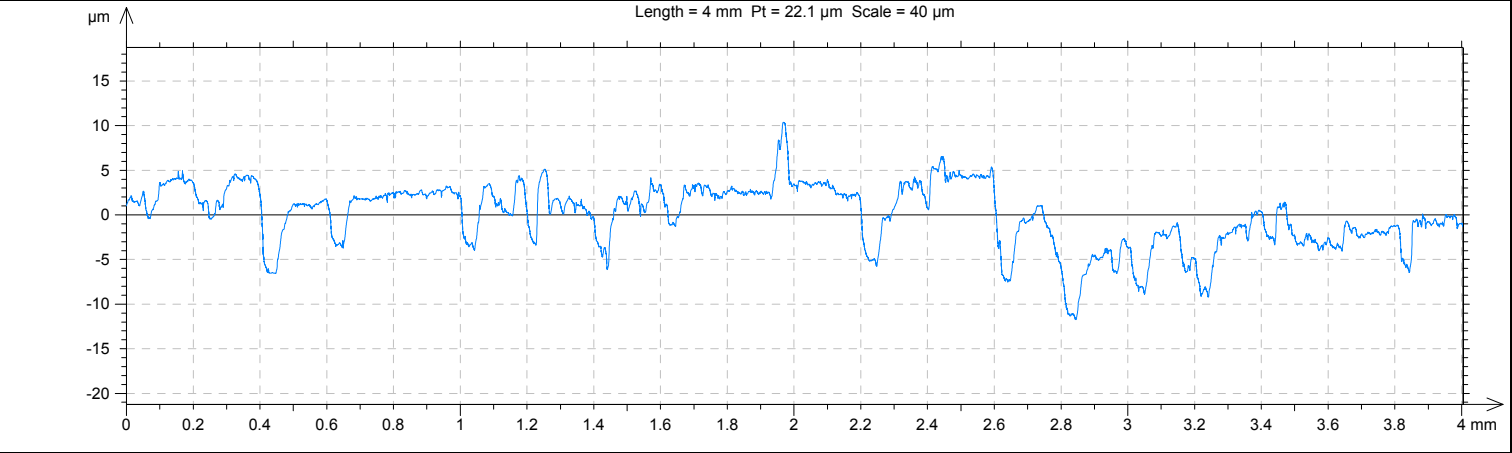
Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 1.74 μm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 9.71 μm
Rz: Maximum Height of roughness profile.
RSm = 0.147 mm
RSm: Mean Width of the roughness profile elements.

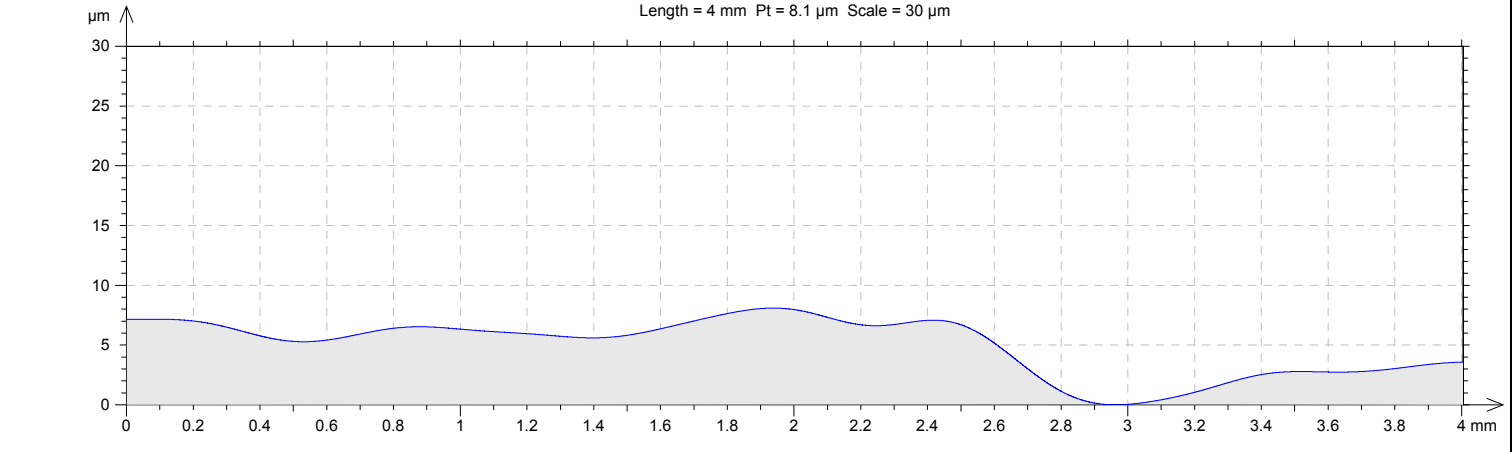
Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.174 μm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 0.621 μm
Wz: Maximum Height of waviness profile.
WSm = 0.66 mm
WSm: Mean Width of the waviness profile elements.

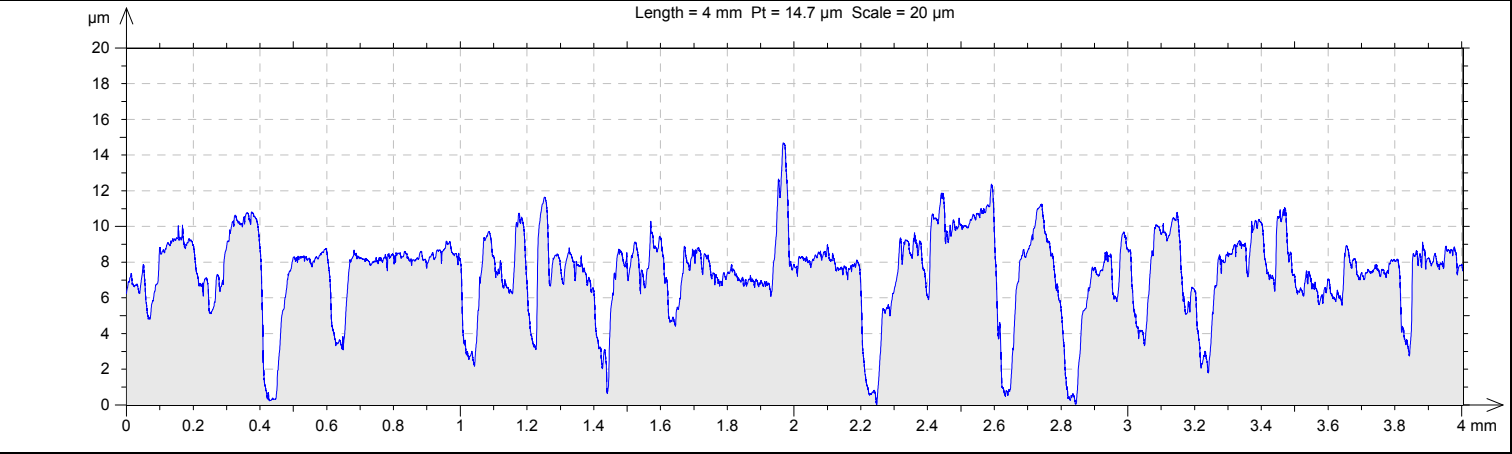
Samotná drsnost_vjezd vrtáku



Vlnitost povrchu - Gauss, cut-off 0,8 mm_vjezd vrtáku



Drsnost povrchu - Gauss, cut-off 0,8 mm_vjezd vrtáku



Parametry drsnosti_vjezd vrtáku

Parameters calculated on the profile dira 5A_2
> ... > Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 µm.

Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 1.77 µm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 11.3 µm
Rz: Maximum Height of roughness profile.
RSm = 0.133 mm
RSm: Mean Width of the roughness profile elements.

Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.297 µm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 1.08 µm
Wz: Maximum Height of waviness profile.
WSm = 0.716 mm
WSm: Mean Width of the waviness profile elements.